

WELCOME TO VisiXcel

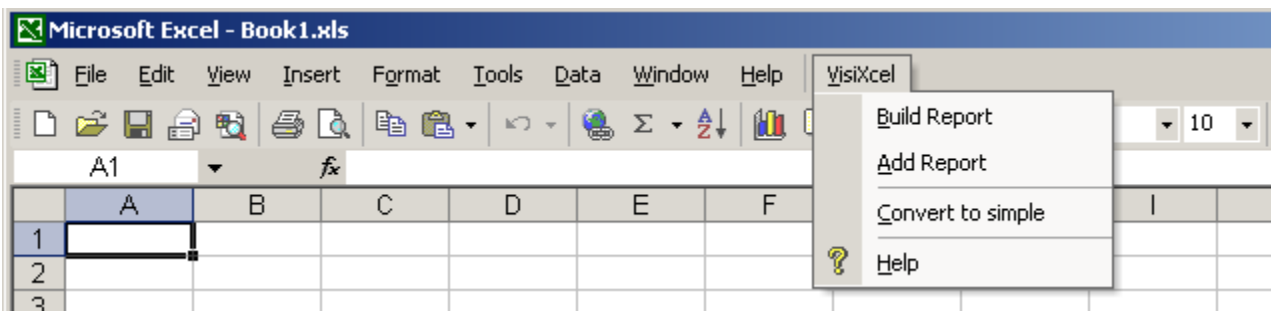
This new software tool enables VisiMix users to integrate VisiMix *reports* in standard Excel worksheets and to use Excel capabilities for analyzing VisiMix results, comparing different equipment designs and process configurations, creating user's models and correlations, and integrating VisiMix with other software products and databases.

VisiXcel lets you:

Browse through database of VisiMix reports and select reports that you want to incorporate in an Excel table;
 Select VisiMix input and output parameters that you want to include in the table;
 Sort out selected VisiMix projects by selected parameters;
 Get notification of problems in selected configurations (if there are any)

How to Use VisiXcel

After installing VisiXcel, the **VisiXcel** option will appear in your standard Excel menu next to the Excel Help option as seen in the figure below:

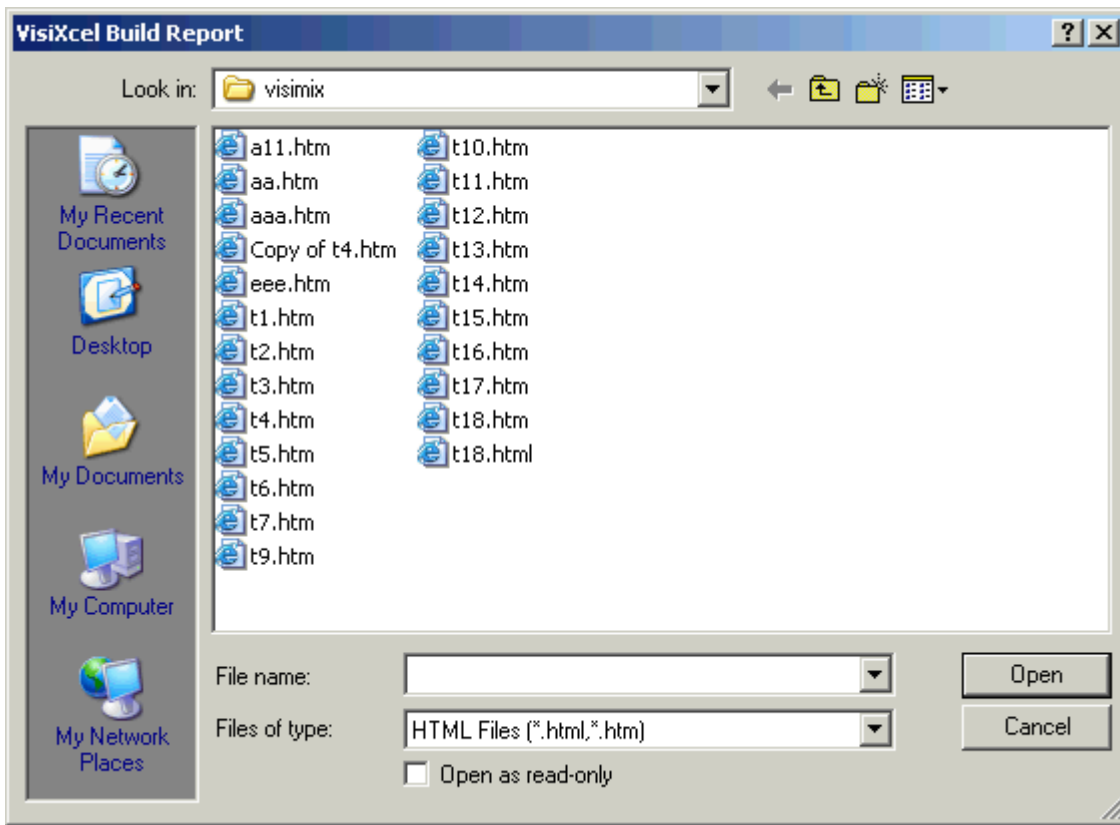


The VisiXcel option contains the following functions: **Build Report**, **Add Report**, **Convert to simple**, and **Help**.

Build Report

Use this function to define the desired VisiMix parameters for your Excel table, and build the first entry in the table based on the selected VisiMix report.

Select **Build Report**, go to the folder on your computer containing VisiMix reports, and select the desired report in the Build Report dialog:



If you select an html file which is not a VisiMix report, VisiXcel issues the following message:



When you select a VisiMix report file, and click **Open**, the selected report appears:

VisExcel Report

Report on the VisiMix calculation. Project: F:\URA_VMX_WORK\BIN32\EKATO.vsm Report was created on: 9/6/1999 14:18:45

Project Name: EKATO
 Report Name: Gas dispersion - Specific mass transfer coefficient
 Report Date: 9/6/1999

TANK WITH ELLIPTICAL BOTTOM

Name	Value	Unit
<input checked="" type="checkbox"/> Inside diameter	2400	<input checked="" type="checkbox"/> mm
<input checked="" type="checkbox"/> Total tank height	3000	<input checked="" type="checkbox"/> mm
<input checked="" type="checkbox"/> Total volume	12700	<input checked="" type="checkbox"/> l
<input type="checkbox"/> Level of media	2500	<input type="checkbox"/> mm
<input type="checkbox"/> Volume of media	10400	<input type="checkbox"/> l

Submit Report Change File Cancel

You can now scroll to examine the entire report. If you decide that you do not want to include the selected report at this stage, click on **Change file** to return to the list of report files and make a new selection. Once you have made sure you have selected a report that you need, check all the parameters and units you want to include in your Excel table, as well as Project and report name if required, and click on **Submit Report**. You can check individual parameters in a table of parameters, or the entire table.

The data you have selected will appear in your Excel worksheet as follows:

Microsoft Excel - Book1.xls

File Edit View Insert Format Tools Data Window Help

A4

	A	B	C	D	E	F	G
1							
2	Reports	Project Name	Unit Operation		Report Date	Inside diameter	Tot:
3	t10.htm	- EKATO	Gas dispersion - Specific mass transfer coefficient		9/6/1999	2400 mm	
4							

The name of the report appears in the first column of the table. The first row contains the names of the VisiMix report tables (TANK, IMPELLER, RESULTS, etc.), the second row contains the parameters, the third – values and units.

The data you have selected in the first VisiMix report determines the structure of your Excel table for all additional reports you may wish to add to the current worksheet.

Add Report

Use this function to add more VisiMix reports to your Excel worksheet.

Click on **Add Report**, select another VisiMix report, and click **Open**:

The screenshot shows the Microsoft Excel interface with a 'VisiXcel Add Report' dialog box open. The dialog box is titled 'VisiXcel Add Report' and shows the 'visimix' folder. The 'Look in:' field is set to 'visimix'. The file list contains the following files:

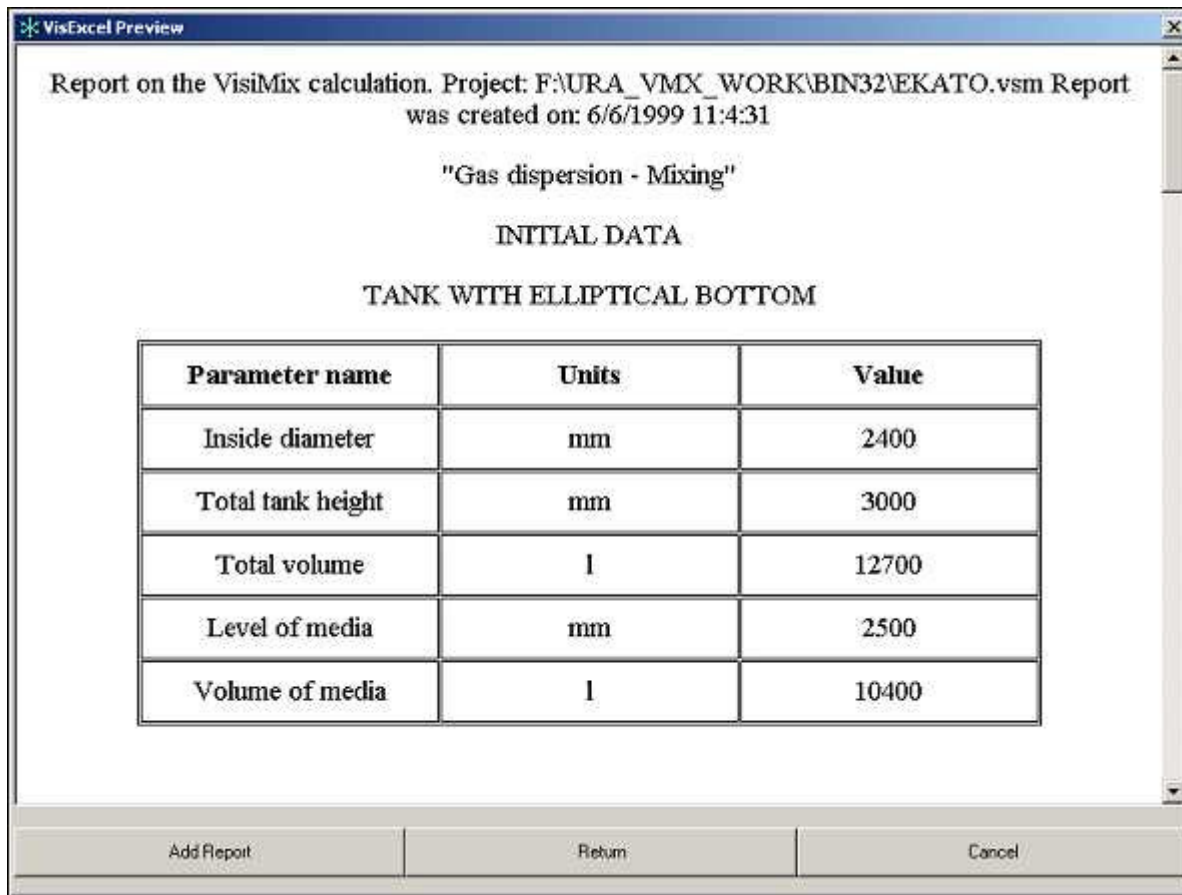
File Name	File Name
a11.htm	t10.htm
aa.htm	t11.htm
aaa.htm	t12.htm
Copy of t4.htm	t13.htm
eee.htm	t14.htm
t1.htm	t15.htm
t2.htm	t16.htm
t3.htm	t17.htm
t4.htm	t18.htm
t5.htm	t18.html
t6.htm	
t7.htm	
t9.htm	

The 'File name:' field is empty. The 'Files of type:' dropdown is set to 'HTML Files (*.html;*.htm)'. The 'Open as read-only' checkbox is unchecked. The 'Open' and 'Cancel' buttons are visible at the bottom right of the dialog box.

The background Excel spreadsheet shows a table with the following data:

	A	B	C	D	E	F	G
1							
2	Reports	Project Name	Unit Operation		Report Date	Inside diameter	
3	t10.htm	EKATO	Gas dispersion - Specific mass transfer coefficient		9/6/1999	2400 mm	

In the window that appears, click on **Return** if you decide to add another report instead of the one you have selected, and click on **Add Report** to confirm the selection:



A new line will be added to your worksheet:

Reports	Project Name	Unit Operation	Report Date	Inside diameter	Total
t10.htm	EKATO	Gas dispersion - Specific mass transfer coefficient	9/6/1999	2400 mm	
eee.htm	EKATO	Gas dispersion - Mixing	6/6/1999	2400 mm	

The parameters of the report you have added will be entered under the headings set up when building the first report. If some of the parameters are absent from the second report, the cells will remain empty.

You can repeat the procedure to add more reports to your Excel worksheet:

Reports	Project Name	Unit Operation	Report Date	Inside diameter	Total
t10.htm	EKATO	Gas dispersion - Specific mass transfer coefficient	9/6/1999	2400 mm	
eee.htm	EKATO	Gas dispersion - Mixing	6/6/1999	2400 mm	
aa.htm	dem1	Turbulence	3/5/1999	1400 mm	
aaa.htm	dem1	Gas-Liquid - Mixing	3/5/1999	1400 mm	
t9.htm	EKATO	Gas dispersion - Mixing	9/6/1999	2400 mm	

Note that some of the reports in your Excel worksheet may be marked with a "!" mark appearing in the second

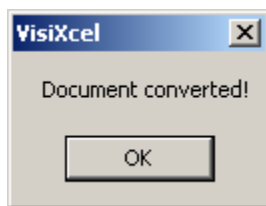
column. This means that VisiMix had detected problems in the configurations related to the reports in question. To see the appropriate VisiMix warning, place the cursor on the cell with the exclamation mark:

Reports	Unit Operation	Inside diameter
eee.htm	- Gas dispersion - Mixing	2400
a11.htm	- He	2400
aa.htm	- Tu	1400
aaa.htm	- G	1400
t9.htm	- G	2400

WARNINGS !!!
***Mixing power is too high for your drive.**

Convert to Simple

Use this function to convert your current worksheet into a standard Excel file. Click on **Convert to Simple**, and the following message appears:



You can now work with this file using standard Excel which does not have the VisiXcel option installed, or other tools to build graphs, create regression formulas, etc.

CREATING A VISIMIX REPORT

Selecting **Report** at any stage of working on a current project in VisiMix invokes a submenu, which is identical to the **Calculate** submenu (Figure 1.1).

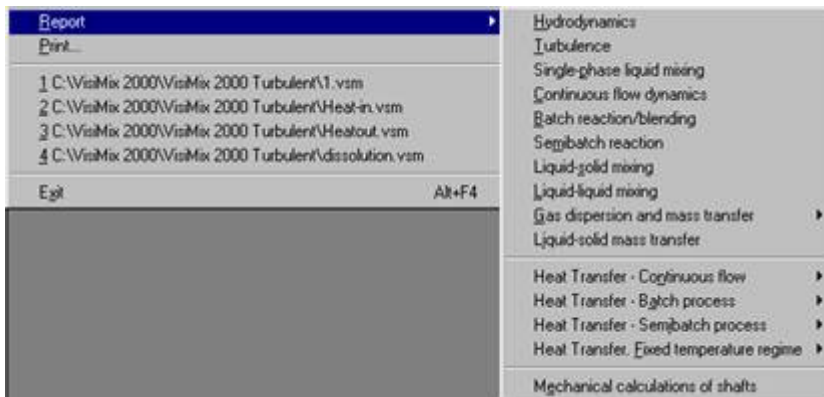


Figure 1.1.

Choose any item you are interested in, and supply additional data if requested by VisiMix. When the required initial data is entered, VisiMix asks you to enter a name for the report.

Enter the report name (Figure 1.2), and VisiMix will create a report containing relevant initial data and the results of the calculations.

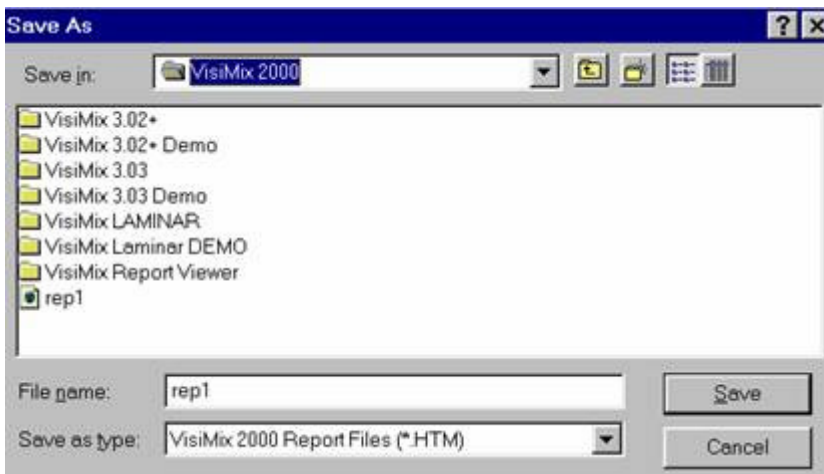


Figure 1.2.

On completing the report, VisiMix issues an appropriate message (Figure 1.3).

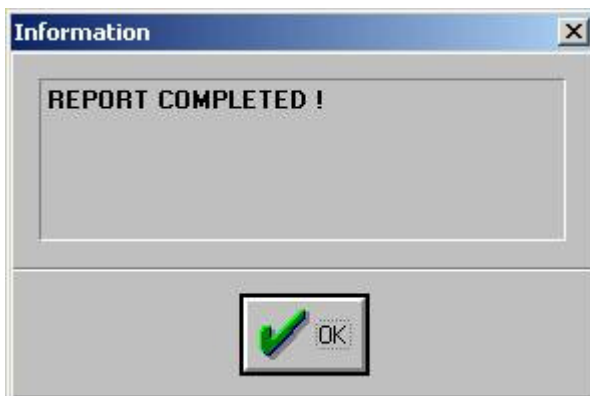


Figure 1.3.

You may create one or more reports for your project.
You may also modify initial data and create a new report under a new name.

UNITS CONVERSION TABLES

You can use the tables below to convert units in different VisiMix reports.

Conversion of US customary and commonly used units to SI units

Parameter	Value in US customary or commonly used units	Corresponding value in SI or technical metric units
Linear Sizes, Area, Volume		
Linear Size	X in	25.4*X mm
	X ft	0.3048*X m
Area	X sq. ft	0.0929*X sq.m
Volume	X gal US	3.785*X liter 0.003785*X cub. m
	X cub. ft	28.3*X liter 0.0283*X cub. m
Specific Area		
Specific Area	X sq. ft/cub. ft	3.2808*X sq. m/cub. m
Mass, Density		
Mass	X lbm	0.4536*X kg
	X lb. mol	0.4536*X kmol 453.6*X mol
Density	X lbm/cub. ft	16.02*X kg/cub. m
	X lbm/gal US	119.8*X kg/cub. m
Viscosity		
Dynamic Viscosity	X cP	0.001*X Pa*s
	X lbf*s/sq. ft	47.88*X Pa*s
Kinematic Viscosity	X cSt	1E-6*X sq.m/s
	X sq. ft/s	0.0929*X sq. m/s
Surface Tension		
Surface Tension	X lbf/ft	14.59*X N/m
	X dyn/cm	0.001*X N/m
Concentration		
Concentration (Mass/Volume)	X lbm/1000 gal US	0.1198*X kg/cub. m
	X lbm/cub. ft	16.02*X kg/cub. m
	X lb. mol/cub. ft	16.02*X kmol/cub. m
	X lb. mol/gal US	119.8*X kmol/cub. m
Flow Rate		
Flow Rate – Mass	X lbm/s	0.4536*X kg/s
	X lbm/min	0.007560*X kg/s
	X lbm/h	0.000126*X kg/s 0.4356*X kg/h
Flow Rate – Volume	X cub. ft/s	0.02832*X cub. m/s
	X cub. ft/min	0.000472*X cub. m/ s
		1.699*X cub.m/h
	X cub. ft/h	0.02832*X cub. m/h
	X gal US/h	0.003785*X cub. m/h
	X gal US/min	0.2271*X cub. m/h
6.308E-5*X cub. m/s		
Flow Rate – Molar	X lb. mol/s	453.6*X mol/s
		0.4536*X kmol/s

	X lb. mol/min	7.560*X mol/s
		0.007560*X kmol/s

Velocity

Velocity	X ft/s	0.3048*X m/s
	X in/s	0.0254*X m/s

Force

Force	X lbf	4.448*X N
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Shear Stress

Shear Stress	X lbf/sq. in	6895*X Pa
	X lbf/sq. ft	47.88*X Pa

Torque

Torque	X lbf*ft	1.356*X N*m
	X lbf*in	0.113*X N*m

Energy, Power

Energy	X lbf*ft	1.355*X J
	X B.t.u.	1.055*X kJ, 1055*X J
Power	X B.t.u./s	1055*X W
	X hp	746*X W, 0.746*X kW

Specific Power, Turbulent Dissipation Rate

Specific Power (Turbulent Dissipation Rate)	X hp/cub. ft	26.33*X kW/cub. m
	X Btu/(cub. ft*s)	37.26*X kW/cub. m
	X lbf*ft/(lbm*s)	2.989*X W/kg
	X Btu/(lbm*s)	2326 X W/kg

Specific Reaction Rate

Specific Reaction Rate	X cub. ft/(lb.mol*s)	0.0624*X l/(mol*s)
	X cub. ft/(lb.mol*h)	1.734E-5*X l/(mol*s)

Pressure

Pressure	X psi	0.068*X Atm
	X mm H ₂ O	9.806*X Pa
	X mm Hg	133.3*X Pa
	X lbf/sq. ft	47.88*X Pa
	X psi	6895*X Pa

Thermal Units**Specific Heat**

Specific Heat	X Btu/(lbm*°F)	4187*X J/(kg*K)
	X cal/(kg*°C)	4.184*X J/(kg*K)

Heat Conductivity

Heat Conductivity	X Btu*ft/(h*sq.ft.* °F)	1.73*X W/(m*K)
	X Btu*in/(h*sq.ft.* °F)	0.1442*X W/(m*K)
	X cal*cm/(s*sq. cm*°C)	418.4*X W/(m*K)
	X kcal*m/(h*sq. m*°C)	1.162*X W/(m*K)

Temperature

Temperature	X °F	5/9*(X - 32) °C
	X °F	5/9*(X + 459.4) K

Energy Of Activation

Energy Of Activation	X Btu/(lb*mol)	2.326*X J/mol
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Arrhenius Constant

Arrhenius Constant	X cub. ft/(lb*mol*s)	0.06243*X cub. m/(Kmol*s)
	X cub. ft/(lb*mol*h)	1.734*10 ⁻⁵ *X cub. m/(Kmol*s)

Heat Transfer Rate

Heat Transfer Rate	X Btu/(h*sq.ft)	3.155*X W/sq. m
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Thermal Resistance

Thermal Resistance	X °F *sq.ft*h/Btu	0.1761*X K*sq. m/W
Heat Transfer Coefficient		
HT Coefficient	X Btu/(s* sq. ft* °F)	2.044*10 ⁴ *X W/(sq. m*K)
	X Btu/(h* sq. ft* °F)	5.678*X W/(sq. m*K)
	X kcal/(h*sq. m*°C)	1.162*X W/(sq. m*K)

Conversion of SI units to US customary and commonly used units

Parameter	Value in SI or Technical metric units	Corresponding value in US customary or commonly used units	
Linear Size, Area, Volume			
Linear Size	X mm	0.03937*X in	
	X m	3.2808*X ft	
Area	X sq.m	10.76*X sq. ft	
Volume	X liter	0.03531*X cub. Ft	
		0.2642*X gal US	
	X cub. m	35.31*X cub. Ft	
		264.2*X gal US	
Specific Area			
Specific Area	X sq.m/cub. m	0.3048*X sq. ft/cub. Ft 0.0254*X sq. in/cub. in	
Mass, Density			
Mass	X kg	2.205*X lbm	
	X mol	0.002205*X lb. mol	
	X kmol	2.205*X lb. mol	
Density	X kg/cub. m	0.06243*X lbm/cub. Ft	
		0.008345*X lbm/gal US	
Viscosity			
Dynamic Viscosity	X Pa*s	1000*X cP	
		0.02089*X lbf*s/sq. ft	
Kinematic Viscosity	X cP	2.089E-5*X lbf*s/sq. ft	
		X sq.m/s	1E6*X cSt
			10.76*X sq. ft/s
	X cSt	1.076E-5*X sq. ft/s	
Surface Tension			
Surface Tension	X N/m	1000*X dyn/cm 0.0685*X lbf/ft	
Concentration			
Concentration (Mass/Volume)	X kg/cub. m	0.06243*X lbm/cub. Ft	
		8.345*X lbm/1000 gal US	
	X kmol/cub. m (mol/liter)	0.06243*X lb. mol/cub. Ft 0.008345*X lb. mol/gal US	
Flow Rate			
Flow Rate – Mass	X kg/s	2.205*X lbm/s	
		132.3*X lbm/min	
Flow Rate - Volume	X cub. m/s	35.31*X cub. ft/s	
		2119*X cub. ft/min	
	X cub. m/h	35.31*X cub. ft/h 0.5886*X cub. ft/min 4.403*X gal US/min	
Flow Rate - Molar	X mol/s	0.002205*X lb. mol/s	
	X kmol/s	2.205*X lb. mol/s	

Velocity

Velocity	X m/s	3.2808*X ft/s
		39.37*X in/s

Force

Force	X N	0.2248*X lbf
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Shear Stress

Shear Stress	X Pa	0.000145*X lbf/sq. in
		0.02089*X lbf/sq. ft

Torque

Torque	X N*m	0.738*X lbf*ft
		8.851*X lbf*in

Energy, Power

Energy	X kJ	0.9478*X Btu
	X J	0.738*X lbf*ft
Power	X W	0.0009478*X Btu/s
		0.00134*X hp
	X kW	1.34*X hp
		0.9478*X Btu/s

Specific Power, Turbulent Dissipation Rate

Specific Power (Turbulent Dissipation Rate)	X kW/cub. m	0.03797*X hp/cub. ft
		0.0268*X Btu/(cub. ft*s)
	X W/kg	0.3346*X lbf.ft/(lbm*s)
		0.0004299*X Btu/(lbm*s)

Specific Reaction Rate

Specific Reaction Rate	X l/(mol*s)	16.02*X cub. ft/(lb.mol*s)
		57666*X cub. ft/(lb.mol*h)

Pressure

Pressure	X Pa	0.9869*10 ⁻⁶ *X atm
	X atm	14.696* X lbf/sq. in (psi)
	X Pa	0.102*X mm H ₂ O
	X Pa	0.0075*X mm Hg
	X atm	1.01325*X bar
	X Pa	10*X dyn/sq. cm

Thermal Units**Specific Heat**

Specific Heat	X J/(kg*K)	0.0002388*X Btu/(lbm*°F)
	X J/(kg*K)	0.239*X cal/(kg*°C)

Heat Conductivity

Heat Conductivity	X W/(m*K)	0.578*X Btu*ft/(h*sq.ft.* °F)
	X W/(m*K)	6.933*X Btu*in/(h*sq.ft.* °F)
	X W/(m*K)	0.00239*X cal*cm/(s*sq. cm*°C)
	X W/(m*K)	0.8604*X kcal*m/(h*sq. m*°C)

Temperature

Temperature	X °C	9/5*X + 32 °F
	X K	9/5*X - 459.4 °F

Energy Of Activation

Energy Of Activation	X J/mol	0.4298*X Btu/(lb*mol)
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Arrhenius Constant

Arrhenius Constant	X cub. m/(Kmol*s)	0.01602*X cub. ft/(lb*mol*s)
		57.67*10 ³ *X cub. ft/(lb*mol*h)

Heat Transfer Rate

Heat Transfer Rate	X W/sq.m	0.317*X Btu/(h*sq.ft)
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Thermal Resistance

Thermal Resistance	$X \text{ K} \cdot \text{sq.m/W}$	$5.678 \cdot X \text{ } ^\circ\text{F} \cdot \text{sq.ft} \cdot \text{h/Btu}$
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Heat Transfer Coefficient

HT Coefficient	$X \text{ W}/(\text{sq. m} \cdot \text{K})$	$4.8924 \cdot 10^{-5} \cdot X \text{ Btu}/(\text{s} \cdot \text{sq. ft} \cdot ^\circ\text{F})$
	$X \text{ W}/(\text{sq. m} \cdot \text{K})$	$0.1761 \cdot X \text{ Btu}/(\text{h} \cdot \text{sq. ft} \cdot ^\circ\text{F})$
	$X \text{ W}/(\text{sq. m} \cdot \text{K})$	$0.8606 \cdot X \text{ kcal}/(\text{h} \cdot \text{sq. m} \cdot ^\circ\text{C})$